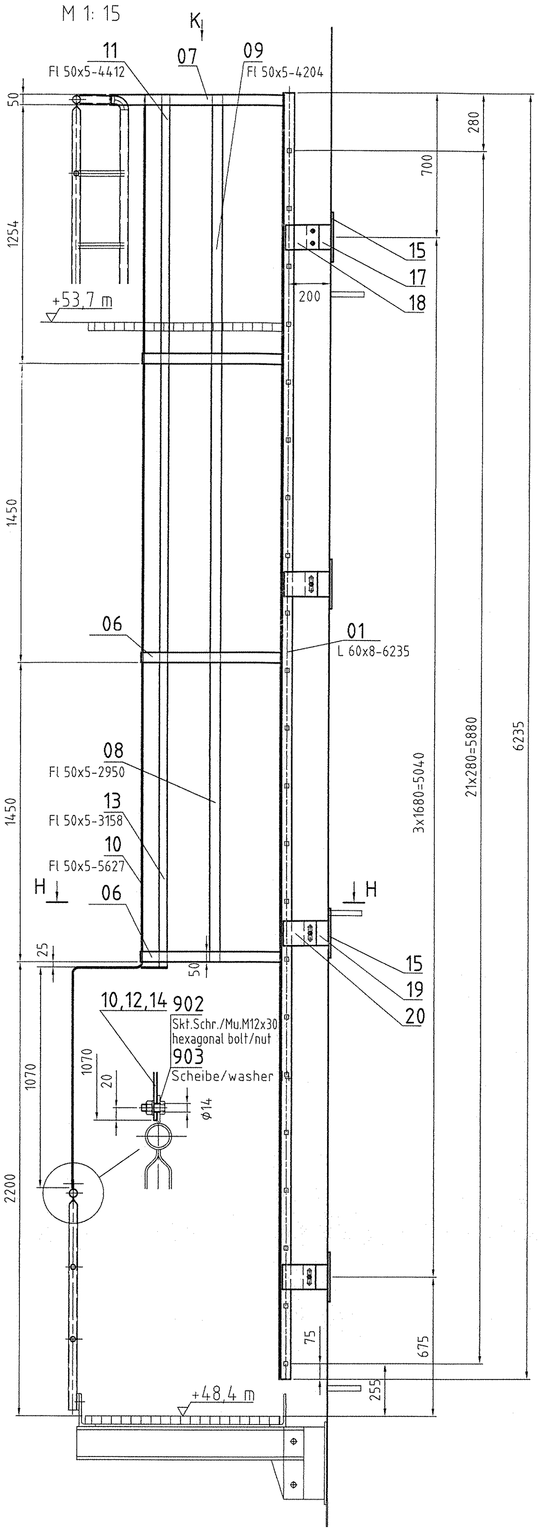
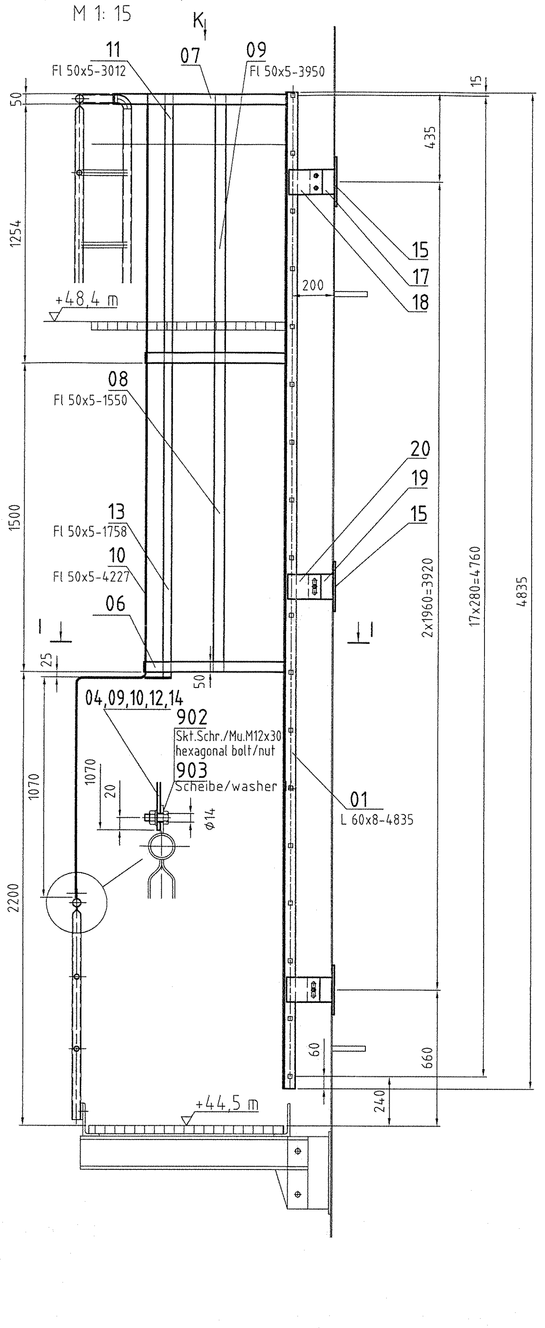
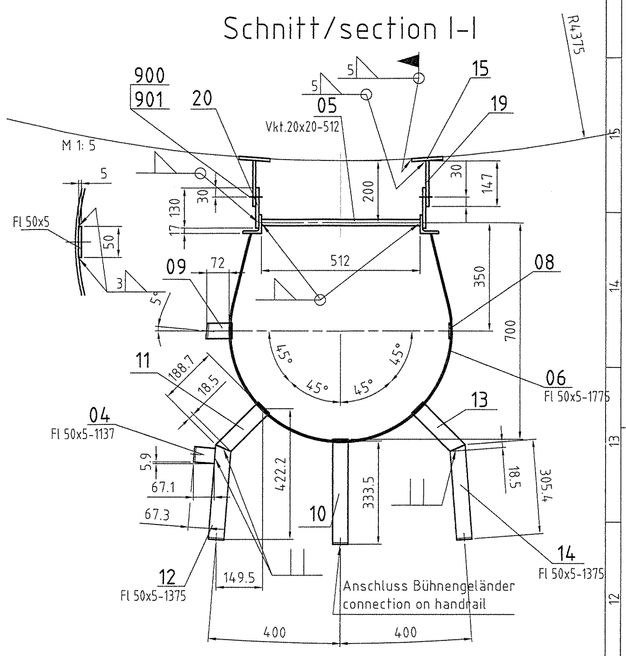
Leiter/ladder 06
+48,4 m bis/to 53,7 m
M 1: 15



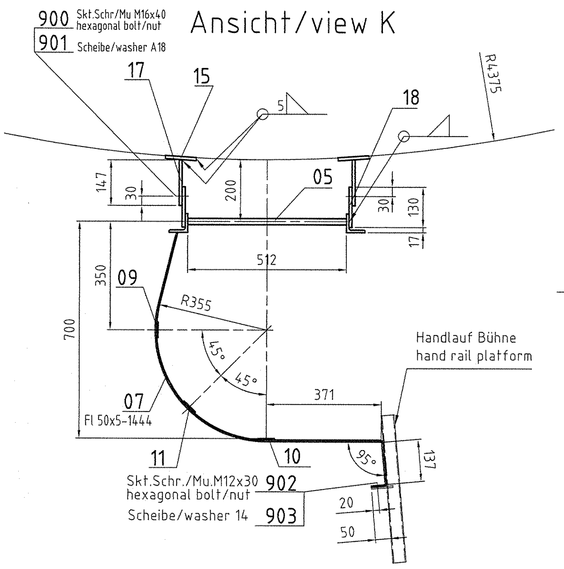
Leiter/ladder 05
+44,5 m bis/to 48,4 m
M 1: 15



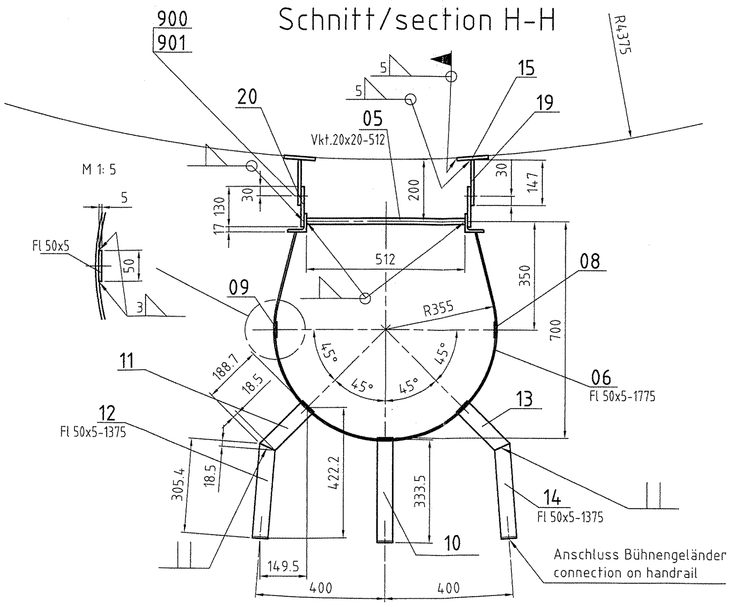
Schnitt/section I-I

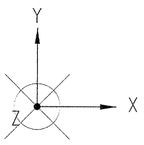


Ansicht/view K



Schnitt/section H-H





Oberflächenbehandlung
Surface treatment

Bühnen, Leitern und Gitterroste:
platforms, ladders, gratings
- feuerverzinkt
- hot dip galvanized

Zeichnung gehört zu: 05–101–500
see also drawing:

Die folgenden technischen Anforderungen sind einzuhalten:

The following technical requirements are to be fulfilled:

- Allgemeintoleranzen nach DIN ISO 2768 – C
- Allgemeintoleranzen für Schweißkonstruktionen nach EN ISO 13920 – CG
- Schweißnahtvorbereitung nach DIN 8551 T1 und T4.
- Tragende und gasbeaufschlagte Schweißnähte sind 100% visuell zu prüfen.

- General tolerances in accordance with DIN ISO 2768 – C
- General tolerances for welded constructions in accordance with EN ISO 13920 – CG
- Preperation of welds in accordance with DIN 8551 part 1 and part 4.
- Supporting and gas-primed welds are checked 100% visual.
- All welds without dimensions: a = 4mm

ARCHIVES REV.NO.	REV.	JOB NO.	DESCRIPTION	SIGN.	DATE

REVISIONS

AIR LIQUIDE™

Air Liquide AGS GmbH

Air System Barlage

DATE:	NAME:	CHECKED:	HISTORY FILE:
15.04.05	Speer	Eiselt	05-101-510-0.dwg

JOB CODE: K70101 ASU No. 9 Kosice
SCALE 1:10(1:15) | ORIGINAL FORMAT DIN A1
REFERENCE:
SHEET: 1 | OF 2 SHEETS

REPLACES:
REPLACED BY:

TITLE: Coldbox-Stages and ladders SL01; SL05; SL06
DRAWING No.: 05-101-510
REV. 0